

Flexural Behaviour of Hardwood and Softwood Beams with Mechanically Connected GFRP plates

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ABSTRACT

The use of Glass Fiber Reinforced Polymers (GFRP) can delay or prevent tension failure in timber beams and highly reduce tensile stresses in beams under loading. In this paper, the problem of reversibility, compatibility, and poor performance at high temperatures, of “traditional” organic adhesives was mitigated through the use of mechanical connections. The flexural behaviour of hardwood and softwood beams reinforced by mechanically connected composite plates, has been studied through series of experimental investigations and numerical modelling. The experimental program included strengthening and testing of a total of 91 beams (50 hardwood and 41 softwood). Each beam was loaded above its service load until complete failure. Different strengthening layouts and quantity of metal connectors were used. The increment in capacity and stiffness is the main focus of this paper and effects of strengthening on deflection, failure load and failure mode, strain, and hardwood beam ductility were discussed in details. The combination of different GFRP configurations with appropriate amount of metal connectors, led to the doubling of the maximum load carrying capacity of the beams.

KEYWORDS: GFRP Plates, Wood, Screwed Connection, Composite Materials, Bending Tests, Numerical Modelling.

1. INTRODUCTION

Timber structural components such as beams and ties have been extensively used in construction all over the world due to its low weight density and good mechanical properties. High tensile and flexural strengths are the main desirable timber characteristics in construction,

especially when compared with historic masonry. Advantages of using timber have been documented in literature and its structural behaviour is particularly valued in seismic-prone areas, where lightweight and high tensile strength are critical [1-3]. Replacing old timber beams with concrete or steel beams is common place. However, this method cannot be used for the conservation of historic floors or other interesting architectural assets. Besides, it also increases the seismic vulnerability of structures due to high density and low deformation capacity of concrete. For this reason, conservation and retrofit is now considered an important task for structural engineers and architects when dealing with heritage structures. Even though tensile strength of timber is usually very high, defects and degradation during its life cycle highly impact on its mechanical properties. For example, knots and splits resulting from seasoning may cause up to 90% reduction of tensile strength in timber beams [1].

Previous research has focused on the application of composite materials bonded with organic adhesives to enhance timber beams' tensile capacity. Composites are usually introduced due to their characteristic high tensile strength and the ease of application. Composites commonly used include Fiber Reinforced Polymers (FRPs), Glass Fibre Glass (GFRP) and more recently, Carbon (CFRP), Aramidic (AFRP) and Basalt composites (BFRP). In reinforcing timber beams with composites, previous research have considered bonding of consolidated (pultruded) laminates [4-6], resin infusion of composite bar reinforcement into grooves [7-10] and wet lay up of FRP sheet reinforcement [11-14]. One of the first attempts of reinforcing timber using FRP sheets was by Plevris and Triantafillou in 1992 [15]. Triantafillou and Deskovic [16] also studied methods to pre-stress composites in order to anticipate composite reinforcement action. All these methods used epoxy or other organic adhesives for reinforcement application and this is their main limitation. These reinforcement methods have been extensively used in reinforcing structural timber components, for example bridge decks, trusses, timber floors, etc. [17-20]. Fig. 1 shows an on-site application of FRP strengthened timber beams.

In application of composite materials for the reinforcement of timber structures, the following potential challenges should be noted 1) selection of appropriate composite material and applications method [21-23] and 2) the long-term behaviour of FRPs [24-28]. With regard to point 1), it can be noted that new composite materials are now available on the market with interesting sustainable characteristics (i.e. natural fibers). The long-term behavior of the reinforcement highly depends on the type of adhesives employed. Applications method involving the use of organic oil-based adhesives, e.g. epoxy resins, has become popular because of their remarkable mechanical properties which can guarantee adequate load transfer at interface between timber and composite. However, this compromised the reversibility of the intervention. The use of non-organic matrices and innovative connection mechanism have not been widely investigated and techniques involved are less established. In addition, extensive use of organic adhesives on listed timber structures is not encouraged by conservation authorities and ethical guidelines for conservation works on historic constructions often prescribe minimal intervention and the use of fully-reversible techniques [29]. Thus, efforts have been focused on the development of reversible application techniques of FRPs for the rehabilitation of timber structures with minimal compromise on the desired mechanical strength and behaviour.

The reinforcement method proposed in this work includes the use of GFRP pultruded plates attached to the beam's tension or lateral surfaces with metal screws. This is a fully reversible intervention procedure. This paper, which is an extension of research previously conducted by the authors on softwood beams and partially reported in [30], is focused on hardwood beams. The previous research involved only softwood beams whose structural behaviour is totally different, especially in axial tension for the high concentration of defects and its lower mechanical properties compared to hardwood. Results from soft and hardwood beams were also compared. 3D finite element models were carried out to take into account the non-isotropic

behaviour of both wood and composite reinforcement. The problems related to the stress concentration in the area around the metallic connector were also considered to gain information and acquire knowledge of the failure mechanism and slippage phenomena between these two materials. Detailed numerical studies are currently underway to investigate the flexural behaviour of timber beams with mechanically connected GFRP plates.

2. MATERIALS

2.1 Composite Plates

Two types of composite plates made of GFRP (Types 1 and 2) were used for reinforcement of hard- and softwood beams. These plates underwent a mechanical characterization along fiber direction by performing tensile, compression and bending tests (Table 1). The mechanical properties of Type 1 and 2 are very similar with the tensile strengths of 376.4 and 368.6 MPa and Young's moduli values of 33.3 and 31.57 GPa, respectively. According to the product catalogue database, these plates were made of E23 glass [31] and a thermoset polyester resin. The cost of the plate was about 5.5 £/m and the weight density of both types was about 1750 kg/m³.

2.2 Hardwood

All beams were made of high-quality hardwood (English oak, *Quercus Robur*). A total of fifty beams were tested in bending: thirty beams had nominal dimensions of 65x65x1300 mm (small size) and the remaining twenty beams were 145x145x2450 mm (large size) (Fig. 2). Both series of beams had sharp corner edges and came from the same hardwood batch. All hardwood beams have been stored under controlled conditions at the Northumbria University's structures laboratory for a duration of 21 months before testing. The moisture content was 13.2 % [35] with a Coefficient of Variation (CoV) of 5.25 % and weight density of 791.1 kg/m³.

All hardwood beams were tested in flexure up to failure. Twenty small and fifteen large beams were reinforced with the pultruded GFRP plates by using different plate configurations. Fifteen (10 small and 5 large) beams remained unreinforced as control specimens. Metal connectors were made of high-strength, grade 8.8, coach screws and were applied in distinct geometrical arrangements (Fig. 3) [32].

Hardwood beams were classified as Strength Class D30 [33]. Mechanical properties of timber material were obtained from tests on small specimens and from results of un-reinforced beams (Table 2). A parallel to grain compressive strength of 31.7 MPa was measured from 20x20x60 mm hardwood specimens according to the specifications of ASTM D143 [34],

The tensile strength of the hardwood was obtained by performing 6 tensile tests using specimens without knots. Tensile strength value of 84.9 MPa with a coefficient of variation (CoV) 18.1 % was recorded. A linear stress-strain relationship is also recorded from tensile tests.

The results of bending tests on control beams were of particular interest as they provided important information about bending strength (Tables 3 and 4) which was 51.75 MPa (CoV 8.69 %).

2.3 Softwood

A detailed description of the mechanical properties of the softwood beams can be found in [30]. A total of 41 sharp-edged softwood beams (European silver fir, *Abies Alba*) were tested, 28 of which were reinforced with varying amounts of tensile reinforcement (GFRP plate, Type 2). Softwood beams were of Strength Class C18 [33]. Bending tests were conducted on beams with two different dimensions: 95x95x2000 mm (26 beams) and 200x200x4000 mm (15 beams). Results of mechanical characterization of softwood beams are also reported in Table 2.

3. EXPERIMENTAL PROCEDURES

3.1 GFRP Reinforcement Configurations

GFRP composite plates, after being cut to the required dimensions, were applied on the beam's tensile or lateral sides with different configurations. The number and position of the steel connectors were also varied. Details of reinforcement configurations of softwood beams were reported in [30].

3.2 Small hardwood beams

The following configurations were investigated for small beams:

- a. RET-type: two GFRP plates (8x40x1000 mm) applied laterally to the hardwood beam using 7 M8 steel screws (screw length = 45 mm) per plate. One screw was placed centrally on the plate while the remaining six were fixed at the plate's ends (three at each end) with a center-to-center distance of 70 mm.
- b. REN-type: two GFRP plates (8x80x1000 mm) applied laterally with identical number and type of screws (see previous configuration).
- c. REM-type: one 8x80x1000 mm GFRP plate applied centrally on the beam tensile (bottom) side using a total quantity 12 M8 steel screws (6 at each plate end).

3.3 Large hardwood beams

For large beams the following configurations have been used:

- d. RES-type: one single 8x80x2000 mm GFRP plate applied centrally on the beam's tensile side and connected using 8.8-grade, coach screws, at the beam's ends, where shearing force and distortions reach maximum values (Figs. 4-5).
- e. REK-type: two overlapping 8x80x2000 mm epoxy-glued plates applied centrally on the beam's tensile side and connected using 8.8-grade, coach screws.

- f. RED-type: two adjacent 8x80x2000 mm plates, applied centrally on the beam's tensile side and connected using 8.8-grade, coach screws.
- g. REL-type: two 8x80x2000 mm GFRP plates, applied on the lateral beam's surface using 8.8-grade, coach screws.

Four different screw arrangements were considered (Fig. 6):

No.1: Four screwed connections (two for each plate end) applied centrally on the GFRP plate using a spacing of 80 mm with a distance from plate's end of 50 mm.

No.2: Six screwed connections (three for each plate end) applied centrally on the GFRP plate using a spacing of 80 mm with a distance from plate's end of 50 mm (Fig. 7).

No.3: Eight screwed connections (four for each plate end) applied in two rows, 4 at each end with 80 mm mutual spacing, positioned 20 mm from the plate lateral edges with 50 mm end distance.

No. 4: For lateral reinforcement, connectors were arranged along the plate with a centre-to-centre distance of 380 mm and 50 mm distance from the end.

Galvanized coach screws 16 mm diameter, grade 8.8, 130 mm length were employed to mechanically bond the GFRP plate to the beams' surface. Plates on each side were shifted by 95 mm from the timber centre line in opposite directions on opposite sides, leaving 190 mm distance between the holes in the timber. Some early results of the experimental campaign were at conference level and reported in [36].

3.5 Test Set-up

A four-point bending test on hardwood beams was carried out using as a reference UNI EN 408 standard [37]. Bending load was applied monotonically until failure was reached using an MTS 500 kN capacity actuator at the Northumbria University's structures laboratory. Small hardwood beams had a square cross section with a 65 mm width, and a clear and load spans of

1230 and 410 mm, respectively. Initially, each beam was pre-loaded by applying a load of 0.2 kN and then tested with 2 concentrated loads applied at 1/3 and 2/3 of the clear span until complete failure.

For large hardwood beams, test and load spans were 2310 and 770 mm, respectively. Span/depth ratios were 15.9 and 18.9 for small and large beams. Crosshead loading speed were controlled to ensure displacement rate of 4 mm/min for all experiments. Deflections were recorded using a Linear Variable Differential Transducer (LVDT) incorporated into the actuator and measuring average beam's deflection at 1/3 and 2/3 of the test span. A spreader H-shaped steel beam was employed to divide the vertical bending load from the actuator into two vertical concentrated loads. End supports were made of 404.4 mm-diameter steel cylinders.

4. TEST RESULTS AND ANALYSIS

Four-point bending tests were used for measuring the load-capacity and stiffness modulus, as shown in Figs. 8 and 9. Several beams were tested without reinforcement in order to obtain data on the unreinforced timber beam bending strength. The bending strength was evaluated using the following elastic formulation, given by the UNI EN 408 standard [37]:

$$f_m = \frac{M_{max,n}}{I_n} \times \frac{h}{2} = a \frac{P_{max}}{2W} \quad (1)$$

where P_{max} is the maximum bending load (N), $M_{max,n}$ is maximum bending moment between the load span about the neutral axis, a is the distance between the point of the load and the nearest support, I_n the second moment of the cross section about the neutral axis, h is the beam's height and W is the resistance modulus of the section.

Consequently, equation (2) was used to calculate the Young's modulus:

$$E_{m,g} = \frac{l^3(P_2 - P_1)}{bh^3(w_2 - w_1)} \times \left[\left(\frac{3a}{4l} \right) - \left(\frac{a}{l} \right)^3 \right] \quad (2)$$

where $P_2 - P_1$ is the change in bending load on the elastic portion of the load vs. deflection curve in [N]; $w_2 - w_1$ is the change in deflection, corresponding to the $P_2 - P_1$.

Beam specimens were given the notation AAA_1_1, where the three letters AAA denote the type of reinforcement applied (UNR= unreinforced, for reinforced RET, REN, REM, REK, RES, RED, REL as previously described). The first number is used to identify the hardwood beam (varying from 1 to 50), while the second denotes the type of screwed connection.

The results are discussed using the load versus vertical displacement response. For small beams, the average capacity of unreinforced beams was 15.25 kN (CoV 16.9 %). The application of the GFRP plate reinforcement produced an increment in bending capacity varying from 27 to 88 %. RET- and REM-type configurations had an identical reinforcement ratio (A_{reinf} / A_{timber}) on the cross section of 0.151, while this ratio was 0.303 for REN-type beams. However, REM-type configuration was more effective in terms of increment of capacity (+59%), compared to RET-type (+27%). By using an elastic theory and a modular ratio (assuming perfect bonding of GFRP to timber)

$$m = \frac{E_{GFRP}}{E_{timber}} = 3 \quad (3)$$

the second moment about the neutral axis was computed as $3.256 \times 10^6 \text{ mm}^4$ for REM-type configuration, while this was only $1.95 \times 10^6 \text{ mm}^4$ for RET-type. The latter configuration was used with the aim of reducing the stress concentration near the metal screws, preventing local failures in timber or screw's snaps. Comparable results were measured by analysing the capacity increments of beams reinforced with REN- (+88%) and REM-type (+59%) configurations: for these reinforcement layouts, the second moments differed only by 11.9%.

Beams reinforced according REM-type configurations collapsed due to timber tensile failure.

With regard to the full-scale beams, five unreinforced beams (UNR-type) were tested in bending and an average bending capacity of 56.26 kN was found. Bending strength of 42.63 MPa was calculated using eq. 1 (Fig 10). All beams were part of the same batch and the data

collected during the experimental testing showed good repeatability between identical specimens. For unreinforced beams, CoV was only 12.7 %. Load-deflection plots for unreinforced and reinforced beams are shown in Figs. 10 and 11, while experimental bending strength values can be seen in Tables 3 and 4.

The load-deflection relationship was essentially linear up to 70-80% of maximum bending load. For high bending loads, phenomena of wood yielding on the compression side led to reduction of the flexural stiffness with the consequence of fluttering of the load-deflection curves. This was more evident for beams able to resist high bending loads as yielding in compression occurred for high compressive strength. Flexural stiffness was also calculated using the following formulation:

$$k = \frac{P_b - P_a}{\delta_{P_b} - \delta_{P_a}} \quad (4)$$

where δ_{P_a} and δ_{P_b} are the deflection values corresponding to P_a and P_b respectively and k is the slope of the secant line between $P_a = 0.1 P_{max}$ and $P_b = 0.4 P_{max}$.

For the RES-type reinforcement configuration (single GFRP plate placed on the beam's tension side), the reinforced beams were 41% stronger and 19.7% stiffer than the control ones. In addition, the reinforced beams were stiffer than the control beams, with an increment of the Young's modulus of up to 19.7%. Fig. 8 shows the load applied by the hydraulic actuator, along with the test layout.

For the RED-type reinforcement configuration (2 overlapping GFRP plates), the reinforced beams showed an increase in bending strength of approximately 52% over the control. It is evident from the response of RED-type beams that the bending strength increases with increasing number of reinforcing GFRP plates. However, for a double-plate reinforcement, the bending strength increment exhibited a limited increment compared to the increment recorded for a single-plate reinforcement. This is because the failure is always initiated from the timber

material and increase in the number of GFRP plates does not result in substantial increment of the beam capacity. All specimens of UNR-, RES- and RED-type failed in flexure (Figs. 9b and 12). For the reinforced specimens, failure was initiated in the timber material on the compression side with some limited yielding phenomena: by increasing the bending load, the neutral axis shifted downward and the tensile strains highly increased producing a positive stress transfer to the GFRP plate. However, tensile strains also increased in the timber material which was the main cause of beam failure.

By increasing the bending load, a decrease in flexural stiffness was observed: this was mainly caused by the previously discussed wood yielding phenomena in compression. Since screws were mainly applied at the ends of the beams where bending moment is negligible and the shearing force maximum, beams' failure was always experienced in the hardwood (Fig. 9b). This was never induced by the defects produced by drilling holes for screws installation.

Furthermore, it can be noted that 16 mm-diameter steel screws never yielded nor locally deformed during the bending tests. Also, the absence of embedment in the area around the holes in the hardwood material demonstrated a satisfactory structural behaviour of the mechanical connection.

Table 5 compares the results of large softwood and hardwood beams. It can be clearly noted that the bending load-capacity of reinforced beams was significantly increased when hardwood beams were used. However, the increment measured from softwood beams was always smaller. The maximum load-capacity increment for hardwood beams was 76%, while this was only 33% for softwood beams. Similar results can be observed by looking at the stiffness results (Young's modulus): for hardwood beams the maximum increment was 49.7 % (REK-type), while this was only 21.3 % for softwood beams (6 18 mm-diameter screws) (Table 5).

It is evident that the GFRP reinforcement is more effective when applied to hardwood beams. The reason for this can be found in the screwed connection and the high stress concentration in

the area around the connectors when the reinforced beams were subjected to bending load. Timber is an orthotropic material and its parallel and transversal to grain compressive strengths are generally lower for softwood compared to hardwood. Following local failure in the area around the connector (Fig. 13), the embedment of the steel connector into softwood caused slippage phenomena between softwood and GFRP plate. This partially compromised the effectiveness of the GFRP reinforcement.

5. PRELIMINARY NUMERICAL ANALYSIS

Numerical models were developed using the finite element software ABAQUS [43] to simulate the flexural behaviour of timber beams reinforced by mechanically connected composite plates subjected to bending load. Individual constitutive models and failure criteria were described for the constituent materials.

5.1 Modelling of GFRP composite using the modified 3D Hashin's failure criteria

The composite GFRP plate was modelled using the modified Hashin's 3D failure criteria while the material properties were adopted from literature [37, 38]. The failure criteria in [39] were used to simulate the onset of damage and damage evolution of the composite in a cartesian coordinate system. The tensile-shear failure criteria, together with the related constitutive model, were implemented into a commercial available finite element tool - ABAQUS using a user-defined subroutine [40]. This was used to describe the damage initiation conditions in the warp and weft fibre directions, which is similar to the fibre failure criteria as follows:

$$f_{1t} = \left(\frac{\bar{\sigma}_{11}}{\sigma_{1t}^r} \right)^2 + \zeta \left(\frac{\bar{\sigma}_{12}}{\sigma_{12}^r} \right)^2 + \left(\frac{\bar{\sigma}_{31}}{\sigma_{31}^r} \right)^2 - 1 \geq 0, \quad \sigma_{11} > 0 \quad (5)$$

$$f_{2t} = \left(\frac{\bar{\sigma}_{22}}{\sigma_{2t}^r} \right)^2 + \zeta \left(\frac{\bar{\sigma}_{12}}{\sigma_{12}^r} \right)^2 + \left(\frac{\bar{\sigma}_{23}}{\sigma_{23}^r} \right)^2 - 1 \geq 0, \quad \sigma_{22} > 0 \quad (6)$$

where the coefficient $\zeta = 0.1$ controls the contribution of the shear component. Under shear loading, the material exhibits a plastic-like response, which becomes non-linear at low values of stress, while ultimate failure occurs at high values of strain. Since shear nonlinearity is not incorporated in the present model, to prevent premature predictions of failure, due to the contribution of shear component, its value was scaled down. The remaining three damage modes define damage under compression in the warp, weft and through-the-thickness direction. These are described by the maximum stress criteria as:

$$f_{ic} = \left(\frac{\bar{\sigma}_{ii}}{\sigma_{ic}^r} \right)^2 - 1 \geq 0, \quad \sigma_{ii} < 0, \quad i = 1,2,3 \quad (7)$$

The properties $\sigma_{1t}^r, \sigma_{2t}^r, \sigma_{1c}^r, \sigma_{2c}^r, \sigma_{3c}^r, \sigma_{12}^r, \sigma_{23}^r, \sigma_{31}^r$ in Equations (5-7) are the damage initiation stresses.

5.2 Material properties of constitutive model

Material properties of the GFRP plates are listed in Table 1 and the properties of high-strength hardwood used in the modelling were obtained from experiment results of through shear and compression tests (Table 2). Orthotropic elastic material properties for hardwood are listed in Table 6.

5.3 3D Timber beam modelling

The timber beams were modelled as orthotropic elasto-viscoplastic materials using developed 3D finite element models, with viscoorthotropic linear elastic materials in tension and orthotropic elasto-viscoplastic materials in compression.

The linear orthotropic constitutive equation can be expressed as follows [41]:

$$\{\varepsilon\} = [C^{el}] \{\sigma\} \quad (8)$$

where $\{\varepsilon\}$ is strain tensor, $\{\sigma\}$ is stress tensor and $[C^{el}]$ is orthotropic elastic compliance matrix (6×6), i.e.

$$\{\varepsilon\} = \{\varepsilon_L \quad \varepsilon_R \quad \varepsilon_T \quad \gamma_{LR} \quad \gamma_{LT} \quad \gamma_{RT}\}^T \quad (9)$$

$$\{\sigma\} = \{\sigma_L \quad \sigma_R \quad \sigma_T \quad \tau_{LR} \quad \tau_{LT} \quad \tau_{RT}\}^T \quad (10)$$

$$[C^{el}] = \begin{bmatrix} \frac{1}{E_L} & -\frac{\nu_{RL}}{E_R} & -\frac{\nu_{TL}}{E_T} & 0 & 0 & 0 \\ -\frac{\nu_{LR}}{E_L} & \frac{1}{E_R} & -\frac{\nu_{TR}}{E_T} & 0 & 0 & 0 \\ -\frac{\nu_{LT}}{E_L} & -\frac{\nu_{RT}}{E_R} & \frac{1}{E_T} & 0 & 0 & 0 \\ 0 & 0 & 0 & \frac{1}{G_{LR}} & 0 & 0 \\ 0 & 0 & 0 & 0 & \frac{1}{G_{LT}} & 0 \\ 0 & 0 & 0 & 0 & 0 & \frac{1}{G_{RT}} \end{bmatrix} \quad (11)$$

where E_L, E_R, E_T are the Young's moduli in the longitudinal (L), radial (R) and tangential (T) principal directions of wood; G_{LR}, G_{LT}, G_{RT} are the shear moduli in the L - R , L - T , R - T planes; and ν_{ij} are the Poisson's ratios ($i, j = L, R, T$).

5.4 The Geometric Model

The mesh generation, geometry, loading and boundary conditions for the beams reinforced by mechanically connected composite subjected to bending loading are shown in Fig. 14. The composite GFRP and timber beams were meshed using eight-noded solid elements with reduced integration (C3D8R elements). Mesh sensitivity was studied by varying the mesh density and through the thickness of the composite sheet. A number of interfaces were considered in the model, including that between the specimen and the supports and those between the composite timber beams and the GFRP plate. The GFRP plate interaction with the timber was modelled using the "surface to surface contact" option in ABAQUS. Fig. 14 shows

the mesh generation of the beam, where finer meshes are created in the region around the hole for the GFRP plate and timber.

Detailed numerical studies are currently underway to investigate the flexural behaviour of hardwood and softwood beams with mechanically connected GFRP plates. Particular attention has been devoted to the analysis of the failure mode of the reinforced beams. In detail, for softwood beams, failure was initiated from the area around the connectors (embedment of the screws into timber). The proposed numerical model is able to capture these local phenomena with an error, in terms of bending load-capacity, of 23.7%. Vice-versa, for hardwood beams, local failures are less important: hardwood beams typically failed due to the attainment of the wood (parallel to grain) compressive or tensile strength. Again, the numerical model was able to provide an acceptable estimation of the load-capacity of the beams with an acceptable error of 18.1%.

6. CONCLUSIONS

The use of composite plates for reinforcement of pre-existing wood beams is proposed in the paper both as a provisional or definitive intervention to increase its bending capacity and stiffness. This reinforcement technique is economical and relatively easy to apply in relation to other strengthening methods employing epoxy adhesives or removal. 91 wood beams were reinforced using GFRP plates and tested in bending. GFRP material was mechanically connected using high-strength steel screws inserted into predrilled holes both on the timber and GFRP plate. This investigation is a continuation of a previous similar experimental campaign carried out on softwood beams and extended here to hardwood. Compared to the previous work, the effectiveness of the composite reinforcement is significantly higher and this can be attributed to the characteristics and behaviour of hardwood. In detail, the higher compressive strengths in all three principal directions of hardwood shows a more operational connection

between hardwood and composite plate and this highly facilitated the stress transfer between the two structural materials.

Different reinforcement layouts were investigated. GFRP plates were fixed to the hardwood beams in one or two layers. The application of the composite plate produced up to 75% increase in bending capacity. Stiffness increases, compared to unreinforced hardwood beams, were also remarkable with increments of up to 49.7%.

High-strength metal screws were applied at beam's ends where the bending moment was negligible and the shearing force maximum. Screws never yielded or locally deformed during bending tests. Also, the absence of embedment in the area around the holes in the wood material demonstrated a satisfactory structural behaviour of the mechanical connection. Beams' failure always occurred in the hardwood beam's tension side and it was never activated by the defects produced by drilling the holes.

The different configurations and number of connectors used for composite reinforcement seemed not to play a critical role in the stress transfer. Hardwood large beams reinforced using only 4 metal screws did not behave in a significantly different way compared to hardwood beams reinforced using 8 identical screws, highlighting the fact that the connection is not the weak element in the resisting mechanism.

GFRP plates never failed nor deformed both in the area around the holes or where bending moment was maximum. This again demonstrated that the structural behaviour of the reinforced beams is mainly governed by the timber tensile and compressive strengths and by the prevention of slippage phenomena at interface wood-GFRP plate. Most of the reinforced hardwood beams exhibited non-linear behaviour from the load-deflection curves, produced by timber yielding in compression. In order to avoid such failure modes, different solutions can be used: application of a composite reinforcement also on the compression side or use of stiffer composite plates.

A nonlinear numerical model was developed to analyse the bending behaviour of GFRP-reinforced hardwood beams. The model was moderately effective in predicting the mechanical performance of the beam. Detailed numerical studies are currently underway to investigate the flexural behaviour of hardwood and softwood beams with mechanically connected GFRP plates.

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Table 1: Properties of GFRP plate.

	Type 1	Type 2
Fibrous Material	Glass Fiber, Type E	Glass Fiber, Type E
Matrix	Thermoset Polyester Resin	Thermoset Polyester Resin
Fillers	Mineral CaCO ₃ fillers	-
Fabrication Process	Pultrusion	Pultrusion
Thickness (mm)	8.41	9.51
Tensile Properties		
Sample Size	6	6
Cross Section (mm)	8.41 x 15	9.51 x 15
Tensile Strength (MPa)	376.4 (18.2)	368.8 (30.1)
Young's Modulus (GPa)	33.3 (2.22)	31.57 (2.45)
Compressive Properties		
Sample Size	6	6
Cross Section (mm)	8.41 x 50 x 40	9.51 x 50 x 40
Compressive Strength (MPa)	346.1 (23.2)	386.3 (33.9)
Bending Properties		
Sample Size	6	6
Cross Section (mm)	8.41 x 40 x 100	9.51 x 40 x 100
Method	Three-Point Bending	Three-Point Bending
Test Span (mm)	80	80
Bending Strength (MPa)	351.8 (13.6)	373.8 (36.2)

Standard Deviation SD in ()

Table 2: Properties of hardwood and softwood.

	Hardwood	Softwood
Scientific name	<i>Quercus Robur</i>	<i>Abies Alba</i>
Strength Class	D30	C18
Weight density (kg/m ³)	791.1 (31.1)	423.9 (21.2)
Moisture content (%)	13.2 (0.69)	12.8 (0.63)
Tensile Strength (MPa)	84.9 (15.4)	.
Young's Modulus (GPa)	-	11.22 (1.68)
Compressive Strength (MPa)	31.7 (23.2)	37.4 (3.34)
Bending Strength (MPa)	51.75 (8.69)	38.5 (9.21)

Standard Deviation (SD) in ()

Table 3: Results of bending tests on small hardwood beams.

Beam Index	Max. Load P_{max} [kN]		Bending Strength f_m [MPa]	Deflection at failure w_{Pmax} [mm]		$f_{m, reinf} /$ $f_{m, unreinf}$ [-]	
UNR_1	17.26		68.90	46.28			
UNR_2	15.50		61.80	36.55			
UNR_3	16.92	15.25	67.50	31.32	39.00	-	
UNR_4	18.17	(2.59)	72.50	44.55	(8.19)		
UNR_5	8.91		35.50	45.23			
UNR_6	16.51		65.90	47.08			
UNR_7	14.99		59.80	34.10			
UNR_8	15.93		63.6	46.89			
UNR_9	13.83		55.30	23.34			
UNR_10	14.46		58.50	34.65			
RET_11-2	19.10		85.52	40.08			
RET_12-1	18.80		84.20	39.17			
RET_13-1	21.82	19.37	97.71	44.17	40.07	1.27	
RET_14-1	18.05	(2.75)	80.83	38.58	(5.59)		
RET_15-2	17.57		78.71	40.08			
RET_16-2	24.00		107.5	49.84			
RET_17-2	20.53		91.96	38.62			
RET_24-1	15.05		67.41	30.01			
REN_18-5	24.43		109.4	51.73			
REN_19-4	26.34		118.0	46.23			
REN_20-3	24.35	28.59	109.1	37.33	49.05	1.88	
REN_21-5	32.62	(4.05)	146.1	49.22	(6.73)		
REN_22-4	30.62		137.2	53.17			
REN_23-3	33.20		148.7	56.6			
REM_25 38	25.73		101.2	33.31			
REM_26 37	26.44		105.5	47.68			
REM_27 45	23.53	24.20	98.23	47.37	48.06	1.59	
REM_28 23	21.42	(2.86)	89.47	40.76	(12.76)		
REM_29 15	20.48		88.32	47.88			
REM_30 20	27.61		108.5	71.34			

Standard Deviation in ().

Table 4: Results of bending tests on large hardwood beams.

Beam Index	Max Load P_{max} [kN]		Bending Strength f_m [MPa]	Young's Modulus [MPa]		$f_{m, reinf} / f_{m, unreinf}$ [-]
UNR_31	67.23		50.95	11217		
UNR_32	47.42		35.93	7596		
UNR_33	46.88	56.26	35.52	9633	9731	-
UNR_34	64.37	(9.39)	48.74	12653	(2239)	
UNR_35	55.42		42.00	7555		
RES_36_1	54.29		41.14	8233		
RES_37_1	85.70		64.94	13441		
RES_38_2	63.86	79.52	48.36	9723	11651	
RES_39_2	102.7	(24.5)	76.55	13349	(2791)	1.41
RES_40_3	112.5		85.18	15384		
RES_41_3	58.10		44.02	9775		
RED_42_2	109.5		82.90	16085		
RED_43_2	82.62	87.18	61.43	13428	12930	1.52
RED_44_3	73.63	(15.47)	55.76	10932	(2376)	
RED_45_3	83.01		58.65	11274		
REK_46_2	107.7	98.95	81.55	15620	14570	1.75
REK_47_2	90.23	(15.47)	67.72	13519	(1486)	
REL_48_4	76.84		58.18	11860		1.51
REL_49_4	81.25	84.96	61.53	14080	13175	
REL_50_4	96.78	(10.47)	73.31	13586	(1166)	



Table 5: Summary of results of hardwood and softwood beams.

Wood Species	Reinforcement	No. of GFRP plates	Bending Strength f_m [MPa]	Young's Modulus [MPa]	$f_{m, \text{reinf}} / f_{m, \text{unreinf}}$ [-]
Softwood	No	-	38.54	8413	-
Hardwood	No	-	42.63	9731	-
Softwood	8 screws, 8mm diameter	2	38.89	8215	1.01
Softwood	12 screws 8mm diameter	2	48.25	9125	1.25
Softwood	6 screws 18mm diameter	2	48.12	9223	1.25
Softwood	6 screws* 18mm diameter	2	49.72	9971	1.29
Softwood	6 screws** 18mm diameter	2	51.29	10211	1.33
Hardwood	RES-type, 16mm diameter screws	1	60.03	11651	1.41
Hardwood	RED-type, 16mm diameter screws	2	64.69	12930	1.52
Hardwood	REK-type, 16mm diameter screws	2	76.64	14570	1.75
Hardwood	REL-type, 16mm diameter screws	2	64.34	13175	1.51

* with 2 steel brackets at the ends, ** with 4 steel brackets at the ends [30]

Table 6: Properties of hardwood from reference.

	Longitudinal (L)	Radial (R)	Tangential (T)
Young's modulus E (MPa)	32858	3111	5945
	Longitudinal- Radial (LR)	Longitudinal- Tangential (RT)	Radial-Tangential (RT)
Poisson Ratio (-)	0.15	0.50	0.10
Shear Modulus G (MPa)	878	5717	1590



Figure 1: Applications of FRP strengthened timber beams.



a)



b)

Figure 2: Hardwood a) and softwood b) beams before testing.

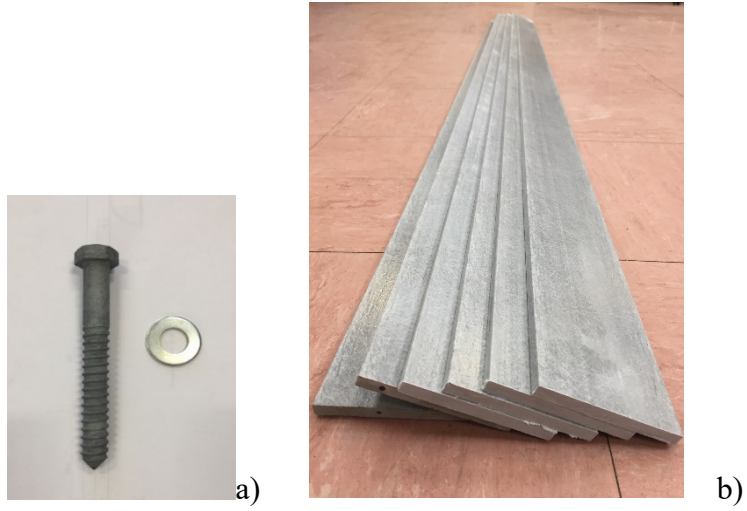


Figure 3: a) 8.8 grade 16 mm-diameter coach screws, b) 8.41 x 80 mm GFRP pultruded plate.



Figure 4: Installation method of the GFRP plates (hardwood beams).

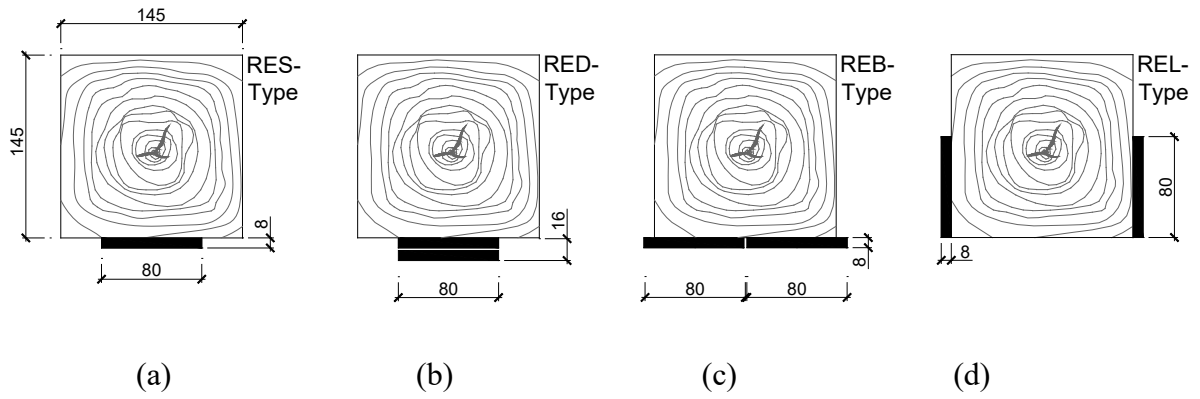


Figure 5: Reinforcement configurations of large hardwood beams:

(a) RES-type, (b) RED-type, (c) REK-type, (d) REL-type.

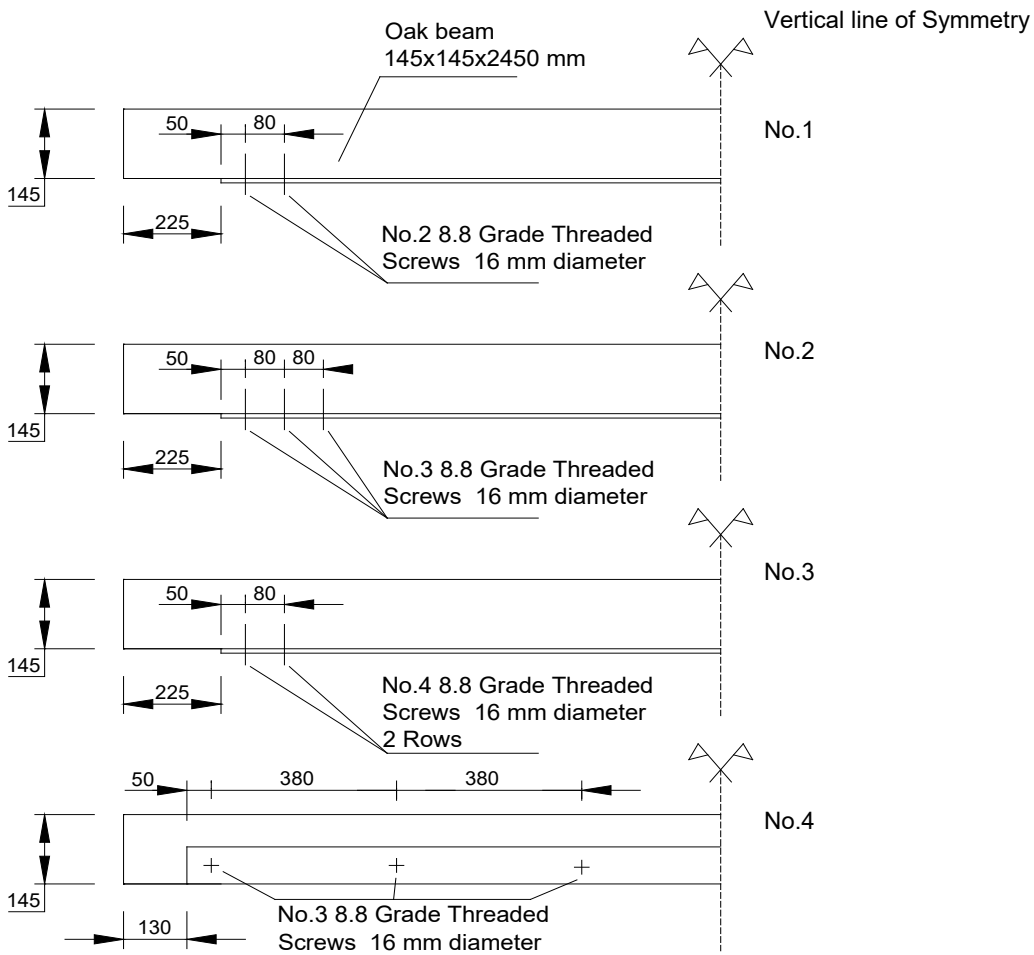


Figure 6: Screw arrangements (hardwood large beams): No.1: total 4 threaded screws, No.2 total of 6 threaded screws, No.3 total of 8 threaded screws, No. 4 total of 6 threaded screws



Figure 7: Hardwood beams reinforced according to screw configuration No. 2.



Figure 8: Bending test of hardwood beams.

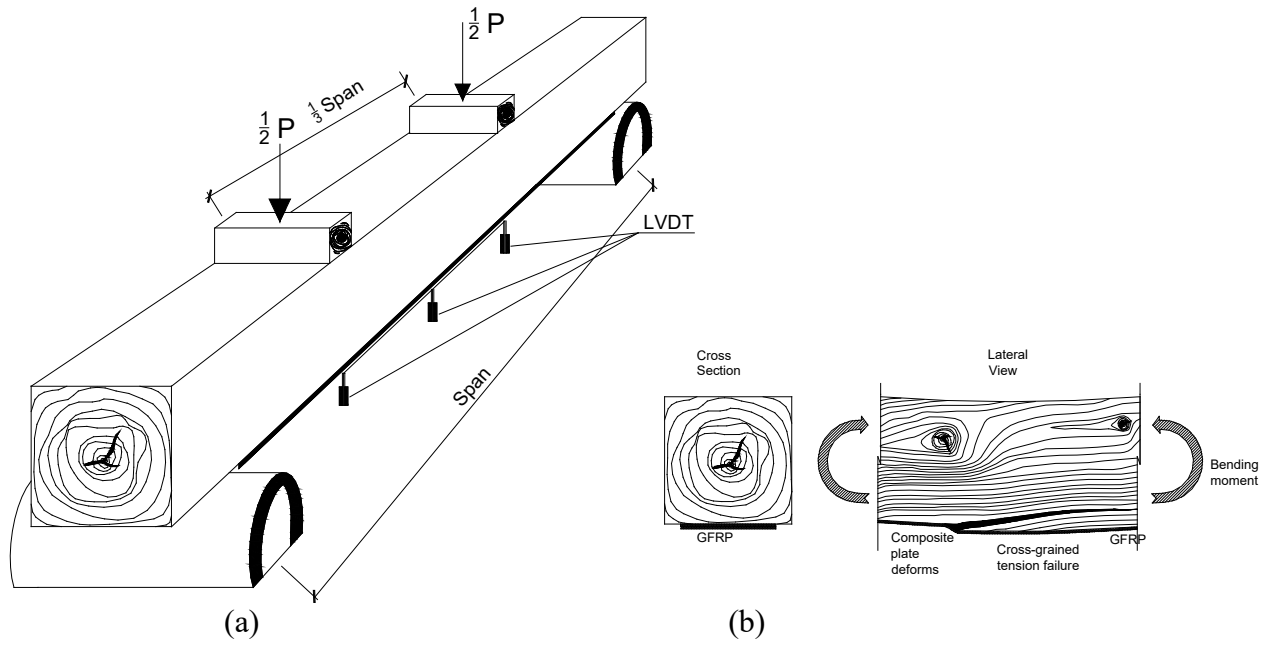


Figure 9 Test layout (a), typical bending failure (b)

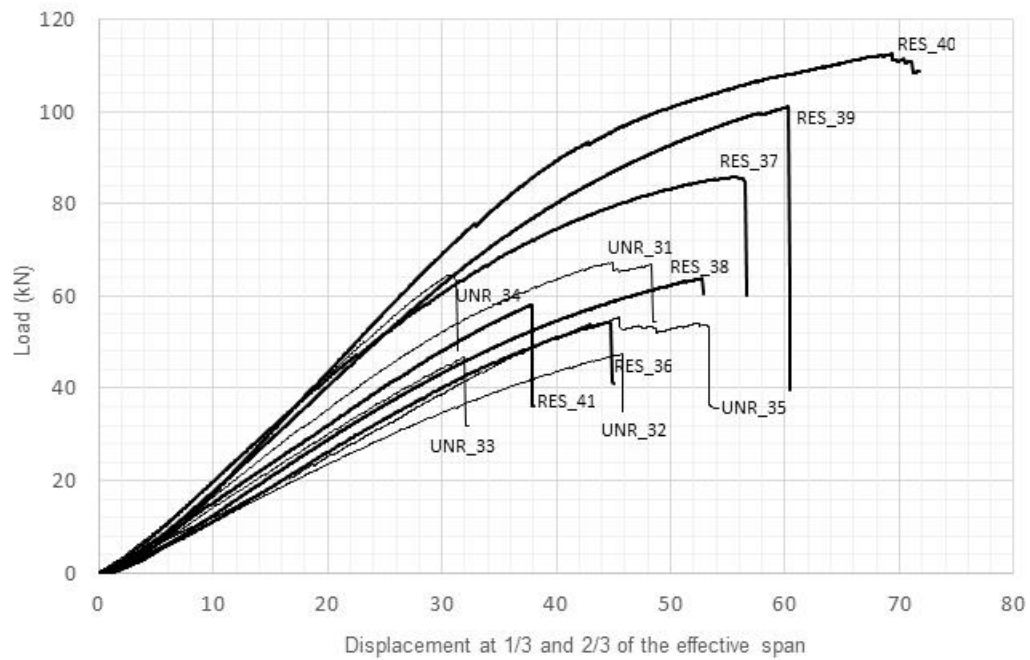


Figure 10: Compare the Load-deflection plot of hardwood with UNR (Unreinforced), and RES-type reinforcement.

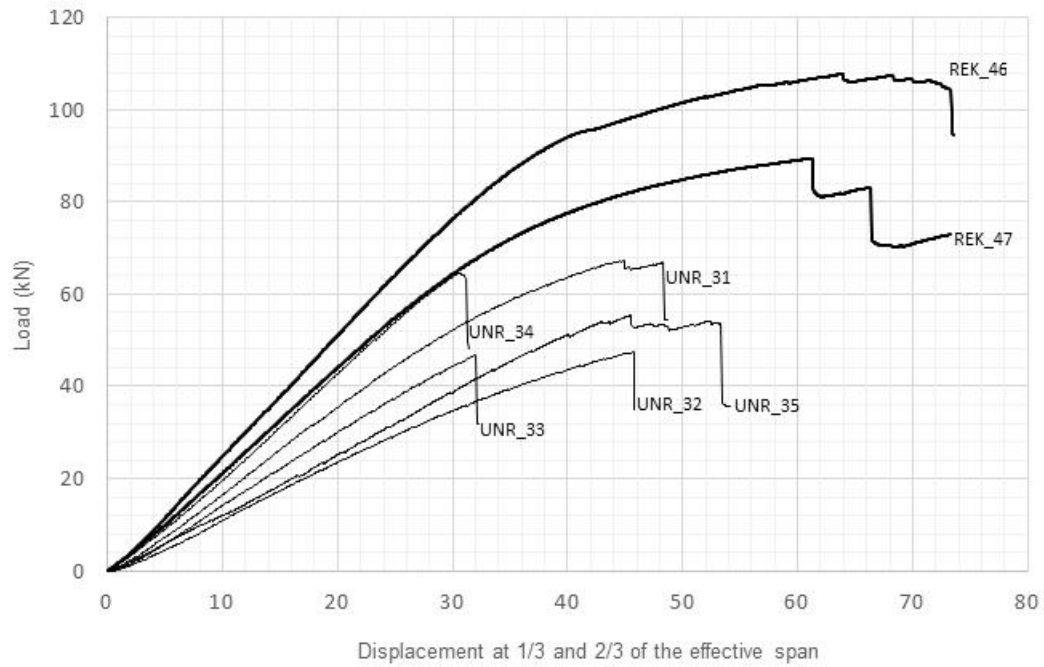


Figure 11: Compare the Load-deflection plot of hardwood with UNR (Unreinforced),, and REK-type reinforcement.



(a)



(b)

Figure 12: Failure Mode of beams with mechanically connected GFRP plates: a) hardwood,
b) softwood.



Figure 13: Typical local failure from embedment of the steel connector into softwood.

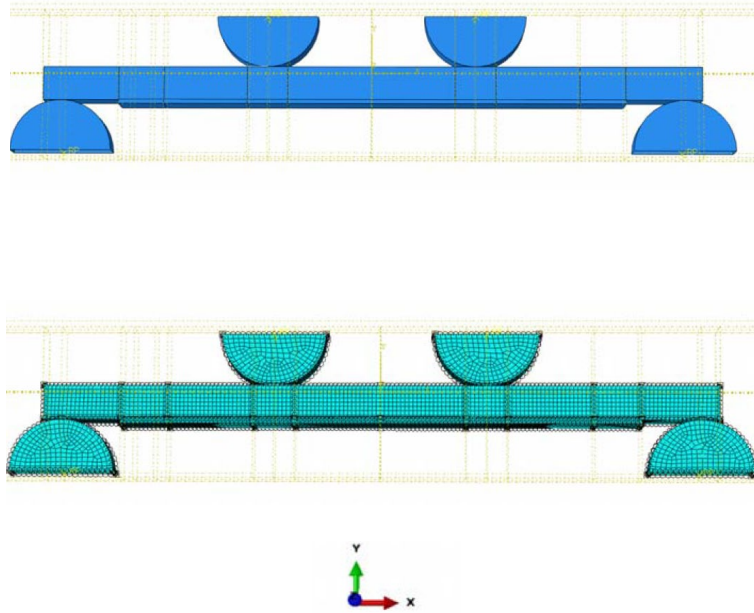


Figure 14: Finite element model of hardwood beams reinforced by GFRP composite plate model.