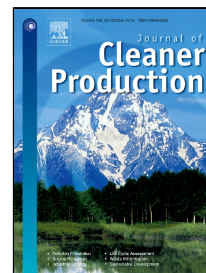


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– a Cool Farm Tool case study

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The potential to reduce GHG emissions in egg production using a GHG calculator – a Cool Farm Tool case study

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Abstract

Models and tools are used to estimate greenhouse gas (GHG) emissions in agriculture from management processes when measurements are not available. The Cool Farm Tool is widely used by farmers for this purpose. Previously, methods to calculate emissions from crop production have been presented; this paper focuses on the livestock part of the tool. GHG emissions from livestock include enteric methane emissions from ruminants, nitrous oxide and methane emissions from manure management, land use and land-use change, feed

26 production, processing and transport. A case study is presented of 10 large-scale egg
27 producers, who used the Cool Farm Tool over three years to calculate their emissions. The
28 highest GHG emissions were produced through feed, followed by transport and manure
29 management. Through using the tool, the farmers became aware of the sources of emissions
30 in egg production and without targets, took action to reduce emissions. The results show that
31 the averaged GHG emissions decreased over the three years of the study by nearly 25%.

32

33 **Key words:** Cool Farm Tool, greenhouse gases, egg production, mitigation

34

35

36 **1. Introduction**

37 Agriculture and forestry produce around a quarter of all anthropogenic greenhouse gas
38 (GHG) emissions (IPCC, 2014). This includes emissions from deforestation and agricultural
39 emissions from livestock, soil and nutrient management. It is crucial to use mitigation
40 practices and explore new possibilities to reduce GHG emissions in order to keep agricultural
41 land productive and sustainable over long periods. Identifying GHG emissions from current
42 practices is the first step in understanding agricultural management and their impact on the
43 environment.

44

45 In order to help farmers, consumers and stakeholders to understand the sources of GHG
46 emissions from production and show opportunities of mitigation potential, several models
47 and tools have been created. Several GHG calculators exist for different kinds of users, some
48 of which were reviewed and compared in Colomb et al. (2012) and Whittaker et al. (2013).
49 The models target different aspects of agricultural emissions, use methods ranging from
50 IPCC Tier 1 models (IPCC, 2006) to detailed biogeochemical models (DNDC, Li et al.,

51 2010), and from individual processes such as soil microbial decomposition (RothC, Coleman
52 and Jenkinson, 1999) to the regional scale (Ex-Ante Carbon-balance Tool, EX-ACT 2010),
53 Comet-planner for USA (Comet-planner, 2012), GHGProtocol – Agricultura for Brazil (GHG
54 Protocol, 2003).

55

56 This paper presents a case study using the Cool Farm Tool (CFT) (Hillier et al. 2011) which
57 is a GHG emissions calculator developed for use by farmers, and has been widely used and
58 adopted by farmers and other supply chain actors. It consists of a generic set of empirical
59 models to estimate full farm-gate product emissions, constituting a mix of Tier 1, Tier 2, and
60 simple Tier 3 approaches (see IPCC, 1997 for definition of tiers for GHG estimation in
61 national greenhouse gas inventories).

62

63 Livestock production is a large contributor to global anthropogenic non-carbon dioxide (CO₂)
64 GHGs through enteric methane (CH₄) emissions from ruminants, and nitrous oxide (N₂O)
65 emissions from pasture fertilization and manure management. The non-CO₂ GHGs, CH₄ and
66 N₂O, have a higher global warming potential (GWP) some 25-34 and 298-310 times more
67 potent than CO₂, respectively, over a 100 year horizon (IPCC, 2007, 2014). Further sources
68 of GHGs from livestock are land use and land-use change, feed production, processing and
69 transport. Land-use change from forest or other natural vegetation to pasture and arable land
70 for feed production can have a large impact on the GHG emissions through carbon release
71 from soils and vegetation (Steinfeld et al., 2006).

72

73 GHG emissions from livestock differ widely for different animal types and range from very
74 high emissions for ruminant products like beef (ca. 20 – 60 kg CO₂eq kg⁻¹), sheep and goat
75 meat (ca. 20 – 50 kg CO₂eq kg⁻¹), through pork (ca. 3 – 11 kg CO₂eq kg⁻¹) to much lower

76 emissions for poultry products like poultry meat (ca. 2 – 7 kg CO₂eq kg⁻¹) and eggs (ca. 1 - 5
77 kg CO₂eq kg⁻¹) (Bellarby et al. 2013, Dudley et al., 2014, Ripple et al. 2014). Reducing GHG
78 emissions intensity in the livestock sector (emissions per unit of product) is mainly linked to
79 an increase in production, but it is often unclear if this really does decrease emissions per
80 animal because of additional feed production and related land use change (Audsley and
81 Wilkinson, 2014, Flysjö et al., 2012). The studies general vary in their life cycle assessment
82 (LCA) boundaries, which makes it difficult to compare the study outcomes.

83
84 Egg production is a fast growing industry with an increase globally from 51 million tonne
85 eggs in 2000 to 68 million tonnes in 2013 (FAOSTAT, 2016). Egg and poultry systems
86 generally emit less GHG emissions than ruminants since there is no enteric fermentation
87 (Bellarby et al., 2013, Herrero et al., 2013). There are a few studies analyzing the impact of
88 egg production and these studies vary in terms of LCA boundaries and the production
89 systems. The studies include egg production in Sweden (1.4 kg CO₂eq kg⁻¹ egg, Cederberg et
90 al., 2009), Australia (1.3 – 1.6 kg CO₂eq kg⁻¹ egg, Wiedemann and McGahan, 2010), the UK
91 (2.92 – 6.18 kg CO₂eq kg⁻¹ egg, Leinonen et al., 2012, Williams et al., 2006), the Netherlands
92 (2.2 - 2.7 kg CO₂eq kg⁻¹ egg, Dekker et al., 2011) and the USA (5 kg CO₂eq kg⁻¹ egg,
93 Pelletier et al., 2013) for intensive and free-range egg production, but less for organic
94 production (2.5 - 3.42 kg CO₂eq kg⁻¹ egg, Dekker et al., 2011, Leinonen et al., 2012).

95
96 The 10 large-scale egg suppliers presented in this case study collectively produce over 600
97 million eggs per year. In our study period from 2010-2012, the farmers used the CFT to
98 calculate the overall emissions of their operations and receive a breakdown of emissions by
99 source. The farmers engaged as a group to encourage the processes of learning about carbon
100 footprinting, collecting comprehensive and accurate data, and understanding which practices

101 can reduce emissions - all of which require active participation and engagement. There were
102 no external targets imposed on the farmers to reduce emissions, but through the annual
103 assessments and annual meetings, farmers were able to compare their performance to each
104 other and learn new techniques for reducing their farm's carbon footprint and improving the
105 overall sustainability of their operations.

106

107 This paper presents a revision of the livestock module of the CFT and the results of a case
108 study of 10 large-scale egg producers, and how the results were used to identify and
109 implement mitigation options adapted to the specifics of their farm practices and location.

110

111 **2. Material and Methods**

112 **2.1 Cool Farm Tool**

113 The CFT calculates GHG emissions from multiple sources from agriculture including soil
114 management, fertilizer and pesticide use, energy use, residue management, irrigation and
115 livestock management, which produce emissions of CO₂, CH₄ and N₂O (Hillier et al. 2011).

116 The livestock module of the CFT is an integrated package that incorporates several key
117 sources of GHGs to produce a GHG profile for a given product, as a function of location and
118 management practice.

119

120 **2.2 Cool Farm Tool livestock module**

121 The model integrates several established "off-the-shelf" empirical models for GHG emissions
122 with data input broken down into several sections. In the following section the module for
123 livestock and farm management is explained.

124

125 **2.2.1 Livestock**

126 The CFT module is derived in large part from the IPCC Tier 1 and 2 methods. The Tier 1
127 inventory method for emissions from livestock is a function of animal numbers (IPCC, 2006),
128 but for beef and dairy cattle and other ruminant species, the IPCC also offers Tier 2 methods
129 to estimate feed requirements as a function of management and production, through which
130 emission factors for enteric fermentation can be refined. The CFT implementation allows
131 options for the user depending on the level of data available and detail required for their
132 assessment. For dairy cows, the tool allows dry matter intake to be estimated as a function of
133 milk production, and the option to correct for fat and protein content.

134

135 *Manure*

136 Emission factors for manure management (Table 1) of the different animal types are based on
137 IPCC (2006, Table 10.18) with the exception of composting, for which non-forced aeration
138 composting is substituted for passive windrows, and relative figures for forced-aeration
139 composting were determined according to Brown et al. (2009). The figures for methane and
140 direct nitrous oxide emissions for composting are given in Table 2.

141

142 *Feed*

143 Emissions from feed depend on the feed mix, and the specifics of cultivation of the feed
144 constituents. For specific assessments where there is good knowledge of the suppliers'
145 practices, the tool can be used to determine embedded emissions in feed components. Failing
146 this, a model derived from Lal (2004), Hillier et al. (2009) and IFA (IFA, 2016) management
147 statistics is used for a range of crops commonly used in livestock feed:

148

$$149 \quad EE \text{ kgCO}_2\text{eq/t d.m.} = (160.4 + 20.5 \times C_p + 4.95 \times N + 0.73 \times P + 0.545 \times K)/Y$$

150

151 where EE is the embedded emissions in each feed constituent, Cp is the number of doses of
152 pesticide (herbicide, insecticide, fungicide, nematicide, etc.), N is the applied nitrogen, P is
153 the applied phosphorous, and K is the applied potassium, all in kg ha^{-1} , and Y is the yield in
154 tonnes per ha. The value of 160.4 kg ha^{-1} is an estimate of emissions per ha from the fuel
155 used for common agricultural machinery operations such as tillage, cultivation, and
156 harvesting according to Hillier et al. (2009), derived from the average across the 54 farms in
157 that study. The value of 20.5 is an emissions factor estimated for pesticide or herbicide use,
158 per application/ha, as noted above, following Audsley (1997). The values: 4.95, 0.73, and
159 0.545 are the averages of low and high emissions factors for the production of elemental N,
160 P, and K respectively in fertilizer from Lal (2004).

161

162 For the default values embedded in the tool given in Table 3, we obtained fertilizer use
163 statistics from the IFA (IFA, 2016), and assumed 2.5 doses of pesticide/herbicide per growing
164 season as an average across crops. These assumptions and coefficients are explicit in the CFT
165 and can be modified by the user to produce a more regionally accurate list of crop emission
166 estimates, even if no specific field level management practice information is available.

167 There is currently no dataset of GHG emissions from feed publically available for North
168 America or organic feed. When available, it will be included in the tool. The results therefore
169 provide an estimate of total absolute feed emissions, but the changes are over the three years
170 are robust, as they reflect the changes in management by the farmers, irrespective of the
171 absolute values.

172

173 **2.2.2 Direct energy use**

174 Emissions from on-site machinery and other direct energy use are described in Hillier et al.
175 (2011). This includes a model for fuel use from farm machinery operations (mostly derived

176 from ASABE, 2006). For other energy use, most figures come from GHG Protocol (2003), or
177 from Ecoinvent (2007) for renewable electricity emissions. Electricity emissions are country
178 specific for 133 countries and 50 US states plus the District of Columbia. Data for emissions
179 from electricity production are from the IEA (2011) and the USEPA (2007).

180

181 **2.2.3 Transport**

182 Transport of feed, produce, or other materials off the farm is also incorporated. The options
183 of road, rail, air or ship are provided using the formula:

184

185 Emissions (kg CO₂ eq) = $c_{VEH} \times c_{VW} \times \text{distance (KM)} \times \text{mass transported (t)}$

186

187 with c_{VEH} (GHG Protocol, 2003) and c_{VW} a coefficient accounting for truck weight set to 4/3
188 for single journeys and 5/3 if the vehicle is returning empty, assuming that an empty truck
189 weighs 1/3 of a fully laden truck.

190

191 **2.3 Egg production – case study**

192 Data was collected from 10 organic egg farms across the USA in September from 2010-2012.

193 Farmers were asked to provide specific information on all aspects of hen and egg production

194 to estimate their GHG emissions associated with: (1) the production of feed components,

195 such as maize and soy, for both pullets and adult hens; (2) transportation of feed components

196 from the field to the mill, and from the mill to the poultry farms; (3) energy used by the mill

197 for processing grains and other components into feed; (4) energy used in the brooder building

198 for care of new chicks, including electricity and heating fuel; (5) transportation of pullets to

199 the layer houses, and transport of eggs to processing for those farms that did not use conveyor

200 belts to transport eggs to processing (washing, grading, packing). In 2011, the project added

201 transport of eggs from the farm or processing facility to the final retail outlet; (6) energy used
202 for lighting, ventilation, heating and other in-house machinery on the farm; (7) manure
203 management for all life phases of the hens; (8) energy used for processing (washing and
204 packing eggs); and (9) composting or incineration of spent hens.

205

206 In 2010, 8 farms participated in the study and from 2011, 10 farms calculated their annual
207 emissions from egg production. One of the 8 farms underwent changes in their management
208 in 2010 to increase production, which resulted in variable emissions over the years. In order
209 to apply a consistent baseline, the results are therefore given totals for 7 farms over the 3
210 years, and for all farms only in the years 2011 and 2012. In 2011 data from one of the two
211 new farms was extrapolated for the year from 3 months of actual data.

212

213 **3. Results and Discussion**

214 GHG emissions of egg management were calculated with the CFT for the different sections
215 of management and are presented in the following in kg CO₂eq per kg of product (in this case
216 egg). For this conversion the weight of an average egg is assumed to be 60 g.

217

218 **3.1 GHG emissions by source**

219 **3.1.1 Manure**

220 Emissions from manure management were highly variable between farms with rates from
221 close to 0 kg CO₂eq kg⁻¹ egg (when the farmer exports manure off farm immediately) up to
222 around 0.24 kg CO₂eq kg⁻¹ egg (Table 4, Figure 1). In this case study, emissions from manure
223 management essentially depend on the duration for which the manure is held with nearly all
224 farms storing manure with litter as is typically the case for poultry breeder flocks (IPCC,
225 2006). Some farms also employed uncovered anaerobic lagoons, characterizing flush systems

226 that use water to transport manure to the lagoons, or a daily spread of the manure, where it is
227 collected in solid form and applied to fields regularly (IPCC, 2006).

228

229 A small reduction in emissions from manure management was registered over the 3 observed
230 years (Table 4, Figure 1). One farm reduced emissions from poultry manure by over 30% by
231 storing less manure in an anaerobic lagoon. Another achieved a reduction in poultry manure
232 emissions by having neighboring organic farms pick up the manure earlier in the season
233 although it is worth noting that if the same storage facility is used on the neighboring farm
234 this only represents displaced emissions rather than a net reduction.

235

236 Manure management practices account for 8 to 10% of total emissions on average, and
237 avoiding prolonged manure build-up can help decrease emissions. The emissions accounted
238 for in this study are from CH₄ and direct and indirect N₂O, with methods based on the IPCC
239 (2006) guidelines for manure management, which have uncertainty ranges of around ±10% to
240 ±50% (IPCC, 2006). This includes direct emissions N₂O of between 0.1% and 1% depending
241 on the manure management system. Recent studies (Chadwick et al., 2011) show evidence
242 that between 0.2 and 0.8% of total N is lost as N₂O from stored poultry manure heaps – so in
243 the same range as assumed in the CFT. In addition, Meda et al. (2011) also identified poultry
244 as a major producer of ammonia (NH₃) compared to other livestock systems, whilst relatively
245 less important for other GHGs. In our method indirect emissions of volatilized N of between
246 40% and 55% which supports this finding.

247

248 The effect of manure management in egg or poultry production differs for production systems
249 and depends on handling (Leinonen et al., 2012, Xin et al., 2011). Covering of heaps can
250 lower NH₃ emissions but has no observable effect on N₂O emissions (Chadwick et al., 2011).

251 The frequency of manure removal can also affect NH₃ emissions, and emissions from manure
252 storage are largely affected by storage conditions (including ventilation rate, manure
253 moisture, air temperature, stacking profile) (Xin et al., 2011). However, these factors,
254 although not included in the CFT, have the greatest influence in caged and housing systems,
255 but do not apply to the farms examined here. Production of manure and its handling on the
256 farm can be used to reduce emissions by selling poultry manure raw as fertilizer or as a
257 feedstock for anaerobic digestion, and the production of renewable electricity (Taylor et al.,
258 2014).

259

260 **3.1.2 Feed**

261 The most important source of GHG emissions in the footprint of eggs according to our study
262 was for feed production. Emissions from feed were between 0.4 kg CO₂eq kg⁻¹ egg and 1 kg
263 CO₂eq kg⁻¹ egg (Table 4, Figure 1). Emissions from feed production include full crop
264 production including fertilizer use, machinery, emissions from soil and further processing.
265 The dry matter intake (DMI) ranged from 40 to 72 g day⁻¹ for pullets and 100 to 190 g day⁻¹
266 for adults.

267

268 Over the 3 years there was, on average, a decrease in emissions from feed production (Table
269 4). This reduction was as a result of changes in the components of the feed mix during this
270 period, usually with a reduction in maize.

271

272 The main feed source is maize with around 50% for adult hens and 55% for pullets (Figure
273 2). Other feed sources are soybean and wheat and - in smaller amounts - calcium supplement,
274 fodder legume and oilseed rape. In this study, the range of standard feed types was limited to
275 that used in the CFT – which provides emission factors for different feed types based on

276 average yield and fertilizer use. These generic data are for global averages of inputs across a
277 broad range of crops and therefore do not consider regional or management based variations
278 in embedded emissions. As embedded emissions in feed are in reality likely to be quite
279 variable in relation to the above, a more regionally disaggregated estimate of inputs for main
280 feed components would be beneficial.

281

282 We therefore repeated our calculations using more recent and regionally disaggregated data
283 (Animalchange: Mogensen, 2013). In general, emissions in this database are slightly higher
284 than those in the CFT (Table 4, Figures 1 and 3). For our comparison, the values for Europe
285 were used (Table 3) since no data were available for North America, and we considered that
286 this provided the most comparable set of conditions. There is no dataset of GHG emissions
287 from feed available for North America or organic feed; as soon as it exists, it will be included
288 in the tool to give a more specific estimates in such cases. In spite of an observable difference
289 in the values (Figure 1), both calculation methods show a substantial reduction in GHG
290 emissions from feed over the observed years, providing evidence the estimates of changes in
291 emissions are robust, irrespective of the absolute starting emissions estimates.

292

293 Studies (Meier et al. 2015, Tuomisto et al. 2012) concentrating on the differences between
294 conventional and organic agriculture showed that the impact on a per area bases organic
295 systems show lower impacts but higher impacts on a per product bases than conventional
296 agriculture. Tuomisto et al. (2012) found that organic farms tend to have higher SOC and
297 lower nutrient loss per unit area. The organic systems have generally lower energy
298 requirements but a higher land use than conventional agriculture. Considering models which
299 calculate nitrogen fluxes, Meier et al. (2015) found that they are not well adapted to organic

300 fertilizer and build on assumptions of conventional agriculture; improvements in this area is
301 needed.

302

303 Over the three years in our study, several farms made relatively simple adjustments to feed
304 components. For instance, some suppliers decreased the amount of maize and increased the
305 amount of wheat used in their feed. In North America, wheat is generally grown with lower
306 inputs of nitrogen fertilizer than maize, resulting in a lower emissions intensity (141 kg
307 CO₂eq per tonne of wheat compared to 271 kg CO₂eq per tonne of maize). N.B. we do not
308 state that this difference between maize and wheat will always be the case, but this effect
309 highlights the importance of identifying mitigation options which are adapted to farming
310 practices and location. This substitution reduced livestock feed emissions for one farmer by
311 32% and enabled them to achieve overall emissions reductions of 30% since 2010. Similarly,
312 another supplier achieved a 28% reduction in feed-related emissions within the first year by
313 adopting a higher portion of alfalfa, with an emissions intensity of 20 kg CO₂eq per tonne.
314 The transportation of feed from the field to the mill and from the mill to the poultry farm
315 represents the second most significant source of emissions, after feed production. While some
316 farmers were located in regions amenable to growing feed crops and with organic feed mills
317 nearby, others were reliant on having to transport organic feed long distances by road and rail
318 – sometimes more than 1,600 km. With generally improving trends in vehicle fuel use
319 efficiency it is to be expected that emissions from these sources, although largely beyond the
320 influence of the farmer, will decrease over time.

321

322 Finally, Figure 4 indicates a possible relation between the size of the farm (number of
323 animals) and the emissions from production and sourcing of feed. It is not possible to

324 conclude that such an effect – indicative of an economy of scale – is robust, however, given
325 the logistical overhead of sourcing large volumes of feed it would not be surprising.

326

327 *3.1.3 Field energy use and primary processing*

328 Field energy included electricity for housing and feed mill energy as well as field fuel energy
329 (diesel and propane). The emissions for field energy use per kg egg showed a clear relation to
330 the number of pullets (Figure 5) with emissions decreasing with number of pullets. This ratio
331 between pullets and adults reflected whether the farm was growing in size or holding steady.
332 If the farm was growing, the number of pullets was higher relative to the adults. The energy
333 on the farms, needed mainly to provide additional heat in the juvenile phase, was less intense
334 with a larger number of pullets.

335

336 Energy for primary processing included electricity, gas, diesel and propane with energy
337 sources for both field energy use and primary processing, and differed across farms
338 contributing to a range of emissions. Emissions for field energy use ranged from around 0 to
339 0.5 kg CO₂eq kg⁻¹ egg, and emissions for primary processing were between 0.01 and 0.16 kg
340 CO₂eq kg⁻¹ egg. There was, on average, a decreasing trend over the three years. Only one
341 farm was able to show a dramatic 48% decrease in primary processing and a 12% reduction
342 in housing energy. Nevertheless the ranking of the farms was preserved and farms with
343 relatively high emissions for primary processing in the first year were still so in year 3. The
344 same result can be seen for the field energy use, and is indicative, that in spite of the efforts
345 of the farmers, some farms had intrinsically higher emissions than others due to exogenous
346 variables, or else were dependent on agricultural and processing machinery that would be
347 costly to replace, meaning that barriers to reduction were high.

348

349 Energy provision is known to be a major source of GHG emissions in egg production
350 (Leinonen et al. 2012, Xin et al. 2011). Energy sources differ between processes and can
351 influence the GHGs produced. For example, Cederberg et al. (2009) reported that oil for
352 heating is mostly used in slaughter chicken production; in chicken stables mostly bio-fuel is
353 used and heating in the first weeks after hatching is provided mostly by electricity. The farms
354 in the case study use different sources, or a combination between fuel (diesel or petrol) and
355 electricity sources. The correlation between electricity use and pullets suggests that there is a
356 minimum scale required to make it more economically viable to use electricity. For example
357 those farms that use conveyor belt to transport the eggs from hen houses to processing are
358 locked into a higher level of electricity use.

359

360 **3.1.4 Transport**

361 We included both transport of the animals and feed in our analysis. Since emissions are
362 proportional to fuel use, and fuel use is primarily a function of distance travelled, emissions
363 from transport reflected the distance to the mills or the shops. There is little scope, therefore,
364 for a farmer to change them unilaterally. Lack of availability of local organic feed was a
365 major challenge for some farmers and caused one farm in particular to have more than twice
366 the average transport-related emissions of the others. However, other farms were able to
367 achieve transportation-related emission reductions, with one farm reducing transport
368 emissions by 30% as a result of sourcing a higher percentage of feed more locally. These
369 effects illustrate that the consequences of adhering to ideologies of “organic” and “locally-
370 sourced” as proxies for “environmentally friendly” are not always evident, and may indeed
371 lead to contradictory effects. One very significant observation from our case study which
372 perhaps demonstrates the effectiveness of the peer group approach to mitigation, *via* the use
373 of decision support tools, is that at least two of the farms are now planning to build their own

374 onsite feed mills. Such a measure, although requiring significant investment and up-front
375 carbon cost, would be projected to cut their transport related emissions by nearly a third.

376

377 **3.2 Total GHG emissions**

378 Total GHG emissions of egg production ranged from around 0.7 to 1.8 kg CO₂eq kg⁻¹ egg
379 including manure management, feed, energy use, primary processing and off-farm transport
380 (Figure 1 and 3, Table 4). The highest emissions came from feed, field energy use and
381 transport. Using the Animalchange data (Mogensen, 2013) for feed resulted in an increase of
382 ~20% in estimated total GHG emissions. The highest emissions are recorded in the first year
383 for most farms and the biggest differences from farm to farm resulted from field energy use
384 and transport. The biggest reduction in GHG emissions came *via* reduced emissions from
385 feed production and transport. Emissions from “spent hen management” (disposal of
386 carcasses) were reported only for a few farms and therefore, not included in the totals. The
387 GHG emissions from this process were very low on average, around 0.001 kg CO₂eq kg⁻¹
388 egg.

389

390 In general, there are limited studies which focus on GHG emissions from egg production with
391 which to compare our findings. These studies vary in terms of the life cycle assessment LCA
392 boundaries, and the production systems: In 2009 a Swedish study calculated 1.4 kg CO₂eq kg⁻¹
393 egg to the farm gate (Cederberg et al., 2009), which is within the range of the calculated
394 GHG emissions of this study. A summary of GHG emissions from livestock (Bellarby et al.,
395 2013) show generally higher emissions compared to this study from 4.4 – 6.18 kg CO₂eq kg⁻¹
396 egg for UK (Williams et al., 2006), 3.9 – 4.9 kg CO₂eq kg⁻¹ egg for European countries (De
397 Vries and De Boer, 2010) and 1.6 – 2.9 kg CO₂eq kg⁻¹ egg for EU27 (Lesschen et al., 2011,
398 Weiss and Leip, 2012). One study estimated a global average for poultry meat and egg of 3.7

399 kg CO₂eq kg⁻¹ edible protein, equating to 0.411 kg CO₂eq kg⁻¹ (Herrero et al., 2013) which
400 gives therefore, a much lower estimate for egg production. A report on Australian egg
401 production made the distinction between caged housing and free range egg production,
402 resulting in 1.3 kg CO₂eq kg⁻¹ egg and 1.6 kg CO₂eq kg⁻¹ egg, respectively (Wiedemann and
403 McGahan, 2010). There are two studies comparing the total GHG emissions from different
404 egg production systems including organic egg production, which have slightly different
405 outcomes. Leinonen et al. (2012) found the lowest GHG emissions for caged production in
406 the UK (2.92 kg CO₂eq kg⁻¹ egg), followed by free range (3.38 kg CO₂eq kg⁻¹ egg) and
407 highest emissions for organic (3.42 kg CO₂eq kg⁻¹ egg) and barn (3.45 kg CO₂eq kg⁻¹ egg)
408 eggs. Dekker et al. (2011) in a Netherlands-based study, also found the lowest emissions for
409 caged production (2.2 kg CO₂eq kg⁻¹ egg), but highest emissions for barn (2.6 kg CO₂eq kg⁻¹
410 egg) and free range (2.7 kg CO₂eq kg⁻¹ egg) production; organic egg production (2.5 kg
411 CO₂eq kg⁻¹ egg) is in-between. Both studies included transport, and embedded emissions in
412 feed had the highest impact on the results. Organic production showed higher GHG emissions
413 than caged production due to higher use of feed resources. As a consequence, each egg
414 production system has different impacts on the environment and need to be investigated
415 separately to focus on different economic aspects or sustainability, and therefore potentially
416 requires a different set of mitigation options (Xin et al., 2011).

417

418 The above studies differ not only in terms of the egg production systems and the different
419 LCA approaches, but also in terms of the geographic regions studied. Notably, emissions
420 were much smaller for Australia than for European countries. Results from the Australian
421 study should mainly be compared with the findings for other organic egg production systems,
422 however, the results for the UK and the Netherlands also differ by around 1 kg CO₂eq kg⁻¹
423 egg, so such comparison is not straightforward. As a consequence of similar constraints due

424 to EU restrictions, the latter studies result in substantially higher emissions than in the
425 Australian example. A comparable study to ours is one from the U.S., where 5 kg CO₂eq kg⁻¹
426 egg is estimated for intensive egg production for the Midwest (Pelletier et al., 2013). These
427 high emissions result from feed concentrate including ruminant by-product meal and
428 ruminant fat. The same study concludes that by changing the protein source to non-animal
429 by-products, total GHG emissions could be reduced to 1.5 kg CO₂eq kg⁻¹ egg, which is in the
430 range of this study (0.9 – 1.5 kg CO₂eq kg⁻¹ egg on average).

431

432 In all studies, feed is the most influential factor. Feed not only produces the highest GHG
433 emissions in the LCA of egg production, but the opportunities for reducing the emissions
434 from feed are numerous. One of the biggest factors is the feed source. As shown above, GHG
435 emissions from animal by-products are much higher than from other plant sources. This is
436 especially true for ruminants where emissions are some 19-48 times higher than other high
437 protein foods. Total emissions from non-ruminants average between 3-10 times higher than
438 high-protein plant food plans (Ripple et al., 2014). This consideration includes both direct
439 and indirect environmental effects for enteric fermentation, manure, feed, fertilizer,
440 processing, transportation and land-use change. So changing the feed source to non-animal
441 by-products has a large impact on the total GHG emissions. Other protein sources for poultry
442 include worms produced by organic waste and algae produced in biological CO₂-absorption
443 systems (Taylor et al., 2014). Such systems perhaps offer significant potential to dramatically
444 reduce total GHG emissions from poultry, if such practices can achieve sufficient scale.

445

446 The feed sources in this study and the majority of the above studies are plant based and
447 include maize, wheat, soy and other crop products. There are opportunities in the production
448 process of these feed sources to reduce GHGs, for example through fertilizer management to

449 reduce N₂O emissions, or change of soil management to increase soil carbon (Smith et al.,
450 2008). Also, the transport for feed production can be minimized if the feed can be sourced
451 locally.

452

453 Additional improvements to production processes can bring about significant emissions
454 reductions. For example, that farm that decreased emissions from energy used in its
455 processing facilities by 48% did so by consolidating two buildings and introducing more
456 efficient technology, including simple fixes such as installing skylights for increased heat.

457

458 Emissions were estimated using production practices on surveyed working farms, and a
459 widely employed GHG calculator which has been designed to be usable by farmers. The
460 main findings of the case studies were that (1) there is substantial variability across the farms
461 due to differences in various aspects of management, and (2), a consistent decrease in
462 emissions occurred between Year 1 and Year 3 of the study.

463

464 Overall, our study showed no relation between the GHG emissions per unit product and the
465 farm size (number of animals/ production of eggs). There has been a study by Yue et al.
466 (2017) that showed the effect of the farm scale on GHG emissions with higher emissions for
467 small-scaled farms (< 1000 head) and lower emissions for medium- and large-scaled (>
468 10000 head) farms in China. Such a trend could not be found in this study beside the relation
469 between energy use and number of pullets.

470

471 The totals per product showed, for nearly all farms, a large to modest reduction of GHG
472 emissions. On average, the total emissions decreased for the 7 farms from 2010 to 2011 by
473 23% (13% with feed update) and from 2011 to 2012 by 2% (10% with feed update). Overall,

474 the GHG emissions decreased by nearly 25% over the 3 observed years. Considering all 8
475 farms, which were involved in the study from 2010, the average reduction in GHG emissions
476 was 14.6% over the 3 years. For the single farms the reduction in GHG emissions range
477 between 4% and 33% over the time of the study. For all 10 farms, the GHG emissions
478 decreased from 2011 to 2012 by 2% (7% with feed update). The smaller reduction on average
479 between the second and third years resulted since more essential management changes were
480 implemented between years 1 and 2. This occurs without the explicit setting of emission
481 reduction targets, but simply through use of a practical decision support tool quantifying
482 emission sources and allowing efficiency gains to be identified and then realized. The fact
483 that some farmers attitudes shifted during the 3 years as far as having the intention to adopt
484 measures requiring significant upfront cost, such as the development of on-site feed mills, is
485 evidence that the process adopted in the case study is effective in overcoming one of the main
486 barriers to adoption of behavioral change.

487

488 **4. Conclusion**

489 The main source of GHG emissions in egg production is feed, followed by transport, energy
490 use and manure management. All of these processes are accounted for in the CFT. Since
491 livestock feed is the most significant contributing factor to emissions on most poultry farms,
492 it should be a priority for further investigation as a mitigation option as well as a priority to
493 continue to develop regional databases for feed emissions to include in and improve such
494 tools as the CFT. The use of the CFT for egg farmers to calculate the GHG emissions helped
495 farmers identify effective mitigation options and the process by which the tool was trialed,
496 and learnings shared among the peer group appears effective at enabling behavior change.
497 The detail provided by the CFT about emission sources, along with training from the

498 Sustainable Food Lab and demand signal from the buyer for environmentally improved
499 product, inspired the supplier interest and encouraged the farmers to reduce GHGs.

500

501 **Acknowledgments**

502 The case study in this paper includes 10 large-scale organic egg suppliers of Costco, who
503 engaged its entire supply base to measure the GHG emissions associated with the production
504 of organic eggs. Working in collaboration with the Sustainable Food Lab and using the CFT,
505 the project seeks to spur reductions in emissions and introduce more sustainable production
506 practices – from farm to shelf. We thank Costco and the 10 farmers for participating and for
507 providing the data used in this study.

508

509

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684

Figures

Figure 1: Comparison of average GHG emissions of organic egg production shown for different sources for CFT feed calculation and feed calculation updated. Error bars show variation over all 7 farms for total GHG emissions per kg egg.

Figure 2: Averaged feed rations over all farms and years for adults and pullets

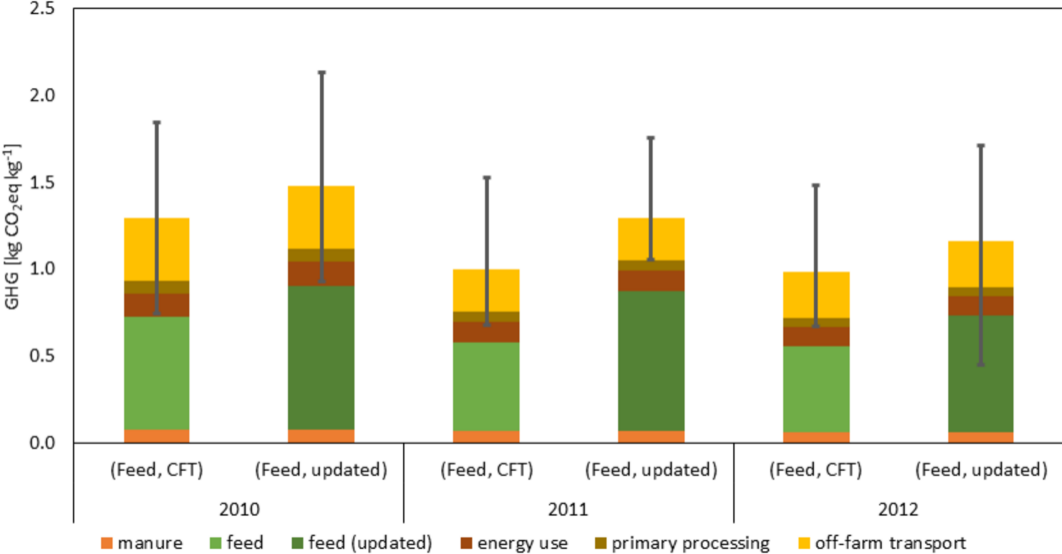
Figure 3: Average GHG emissions of organic egg production shown for different sources for CFT feed calculation and feed calculation updated. Error bars show variation over all 10 farms for total GHG emissions per kg egg.

Figure 4: Relation between farm size (number of animals) and GHG emissions from feed.

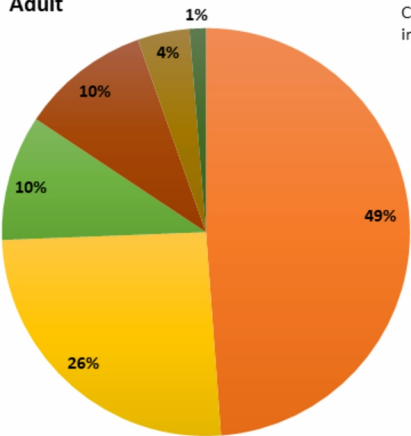
Figure 5: Relation between number of pullets and GHG emissions from field energy.

Highlights

- Cool Farm Tool can be used to calculate greenhouse gas emissions from farm products
- Farmers get informed by the Cool Farm Tool about sources of emissions
- Farmers can explore the options to reduce greenhouse gas emissions
- A case study of organic egg farms showed a reductions in emissions by 25%



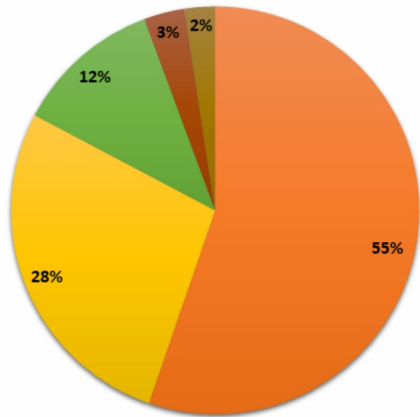
Adult

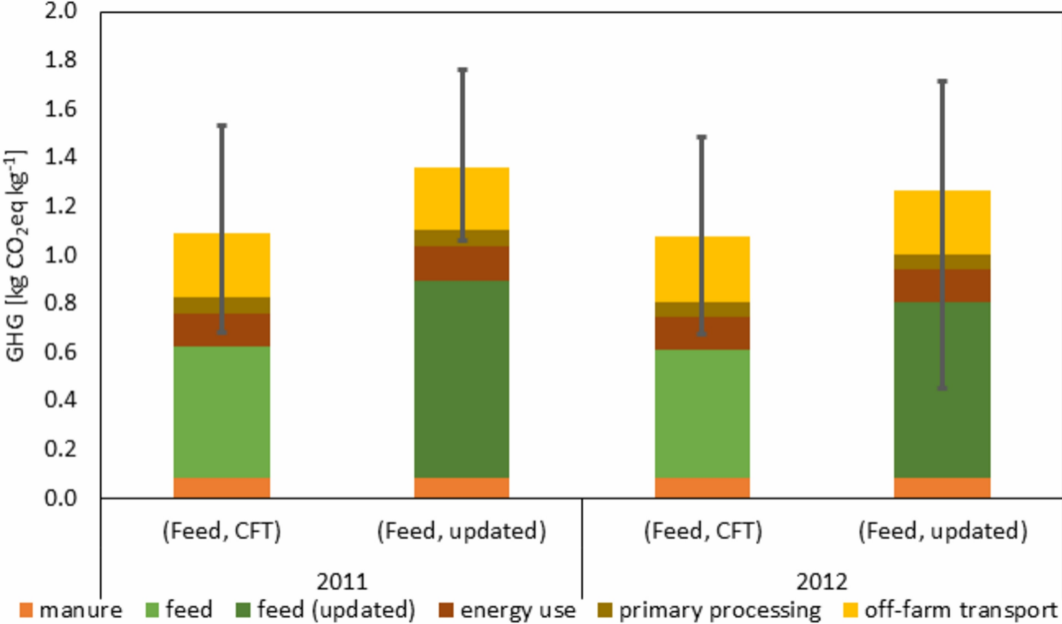


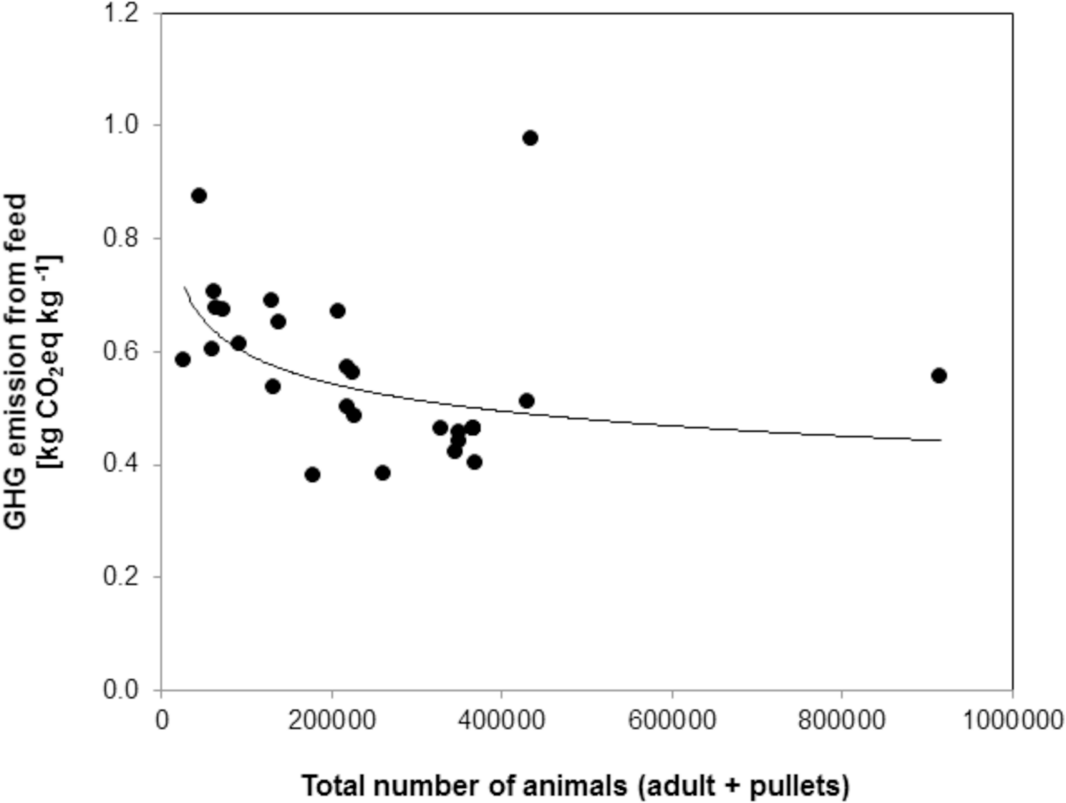
Crop and GHG emissions
in kg CO₂eq per d.m.

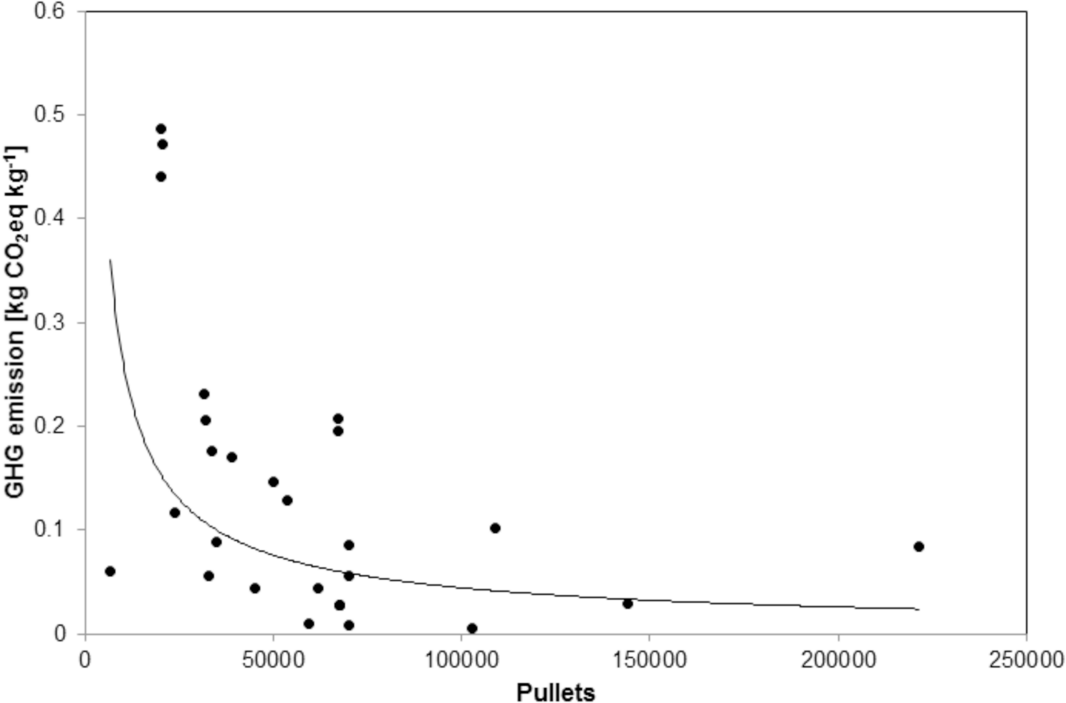
- Maize (CFT: 271; Update: 285)
- Soybean (CFT: 99; Update: 330)
- Wheat (CFT: 141; Update: 318)
- Calcium supplement (CFT: 19; Update: 19)
- Fodder legume (CFT: 20; Update: 205)
- Oilseed rape (CFT: 428; Update: 679)

Pullet









Tables

Table 1: Manure management options in CFT

Manure management options
Daily spread
Solid storage
Dry lot
Liquid slurry with natural crust cover
Liquid slurry without natural crust cover
Uncovered anaerobic lagoon
Pit storage below animal confinements
Deep bedding - no mixing
Deep bedding - active mixing
Composting in vessel
Composting - static pile
Composting - forced aeration
Composting - non-forced aeration
Poultry manure with litter
Poultry manure without litter
Aerobic treatment - natural aeration
Aerobic treatment - forced aeration
Grazing

Table 2: Emissions from composting.

	Composting - forced aeration	Composting - non-forced aeration
methane conversion factor (10-14 °C)	0.33	0.5
methane conversion factor (15-25 °C)	0.67	1
methane conversion factor (> 25 °C)	1.00	1.5
nitrous oxide (kg N ₂ O-N/kg N excreted)	0.01	0.0067

Table 3: Default GHG emissions from a range of crops as a function of fertilizer usage (d.m. refers to dry matter) as used in the CFT and from the Animalchange project (Mogensen, 2013).

kg CO₂eq per t d.m.				
Feed crop	numbers in CFT	Animalchange		
		Europe	Africa	Latin America
Bananas			83	204

Barley		307	281	283
Cassava			72	256
Chickpea	189			
Cotton	387			
Field Bean [Broad Bean, Faba Bean]	42	227	108	321
Field Pea	35			
Fodder Legumes	20			
Fodderbeet	142			
Groundnut [Peanut]	89			
Lentil	177			
Maize	271	285	274	268
Millet	305	536	144	322
Oats	208	462	221	402
Oilseed Rape	428	679	779	473
Pigeon pea/cowpea/mungbean	226			
Potato	91	254	200	780
Rice	183	1272	2064	1515
Rye	274	434	344	306
Safflower	432			
Sorghum	151	367	190	293
Soybean	99	330	106	174
Spring barley	335			
Sugarbeet	10	261	429	358
Sugarcane		74	46	52
Sunflower	287	600	637	376
Sweet Potato	98	388	103	315
Temperate Grassland: Grass/Legume Swards	31	266	223	579
Temperate Grassland: Permanent Grass and Sown Grass or Leys	432			
Tropical Grasses	45			
Vegetables		417	535	1054
Wheat	141	318		330
Winter barley	271			
Yams and Cocoyams	38			
Other Cereals		446	115	462
Other Pulses		205	143	259
Other Root Crops		166	32	178

Table 4: GHG emissions of organic egg farms for single sources and in total. Totals are given without spent hen management and retail transport. Emissions from feed were calculated with the old version in the CFT and with updated data from Animalchange (2013)

			spent hen manage ment	livestock manure manageme nt	Feed (CFT now)	feed update d	field energ y use	primary processin g	off-farm transport	retail transport	total GHG emissions (with feed, CFT now)	total GHG emission s (feed updated)
			kg CO₂eq kg⁻¹ egg									
7 Farms	2010	Average	0.008	0.081	0.644	0.826	0.135	0.073	0.364		1.300	1.479
		std dev	0.005	0.077	0.210	0.223	0.165	0.067	0.363		0.432	0.495
	2011	Average	0.007	0.069	0.511	0.804	0.120	0.058	0.240	0.103	1.001	1.292
		std dev	0.003	0.069	0.111	0.126	0.161	0.050	0.192	0.107	0.319	0.291
	2012	Average	0.010	0.066	0.492	0.668	0.109	0.055	0.266	0.057	0.989	1.164
		std dev		0.066	0.099	0.263	0.152	0.057	0.184	0.048	0.311	0.419
10 Farms	2011	Average	0.007	0.084	0.537	0.812	0.139	0.068	0.258	0.097	1.087	1.361
		std dev	0.003	0.080	0.113	0.116	0.138	0.047	0.182	0.091	0.310	0.271
	2012	Average		0.080	0.531	0.724	0.135	0.062	0.266	0.069	1.075	1.268
		std dev		0.073	0.107	0.238	0.131	0.051	0.176	0.050	0.296	0.384